

StableCamper Boxes Installation

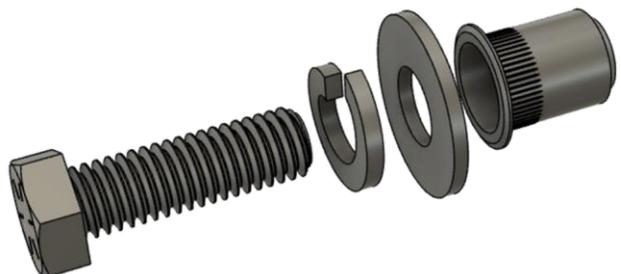


The order of operations for installation of the StableCamper bed kit should start with the Back Stop, and then followed by the Truck Boxes. Stake Pocket Mounts can be installed at any point in the process.

Assuming that the Back Stop is installed appropriately for your camper, we can start the process to install the Truck Boxes.

To begin, camper and boxes should be test fit to the bed to determine the exact mounting location for the boxes. Boxes are heavy and will require at least two people to lift them onto the truck deck.

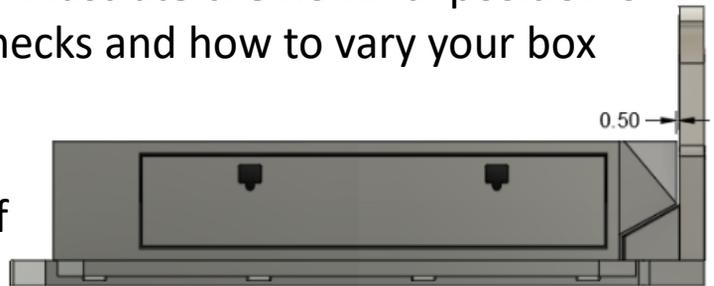
ITEM	QTY
3/8-16 Hex Bolt	12
3/8 Flat Washer	12
3/8 Split Washer	12
3/8-16 Rivet Nut	12



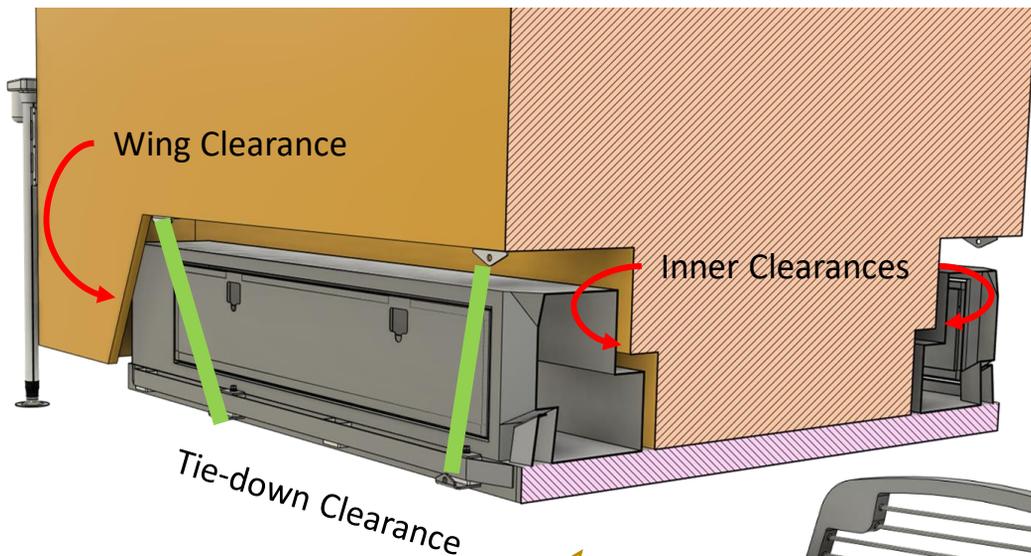
The StableCamper Boxes includes the all mounting hardware

Box placement may vary slightly depending on the needs of your camper. Here we will illustrate the nominal position of the boxes along with fit checks and how to vary your box placement.

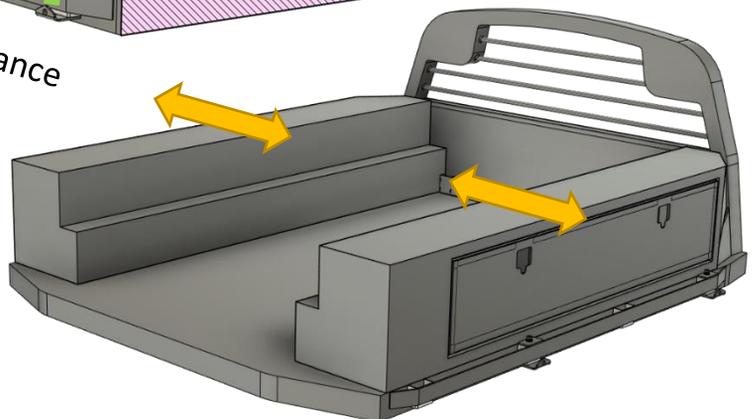
The nominal placement of the boxes should be aligned to the edge of the deck, and about 1/2 inch or a fingers width spacing from the headache rack.



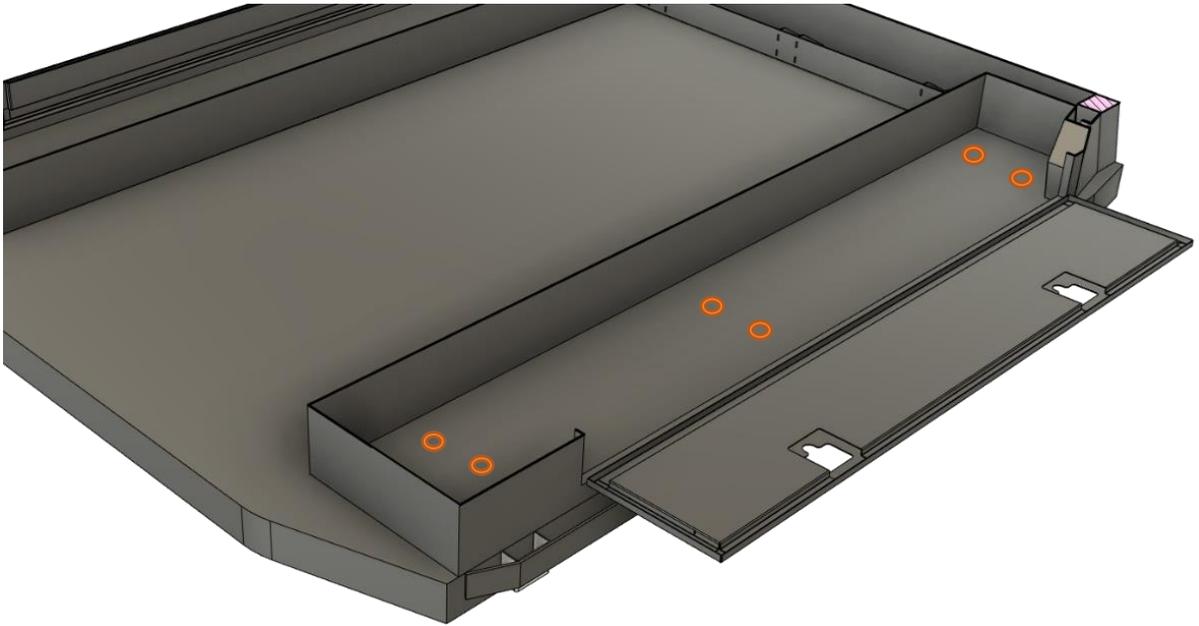
To find the exact placement of your boxes, you'll want to pay particular attention to a few clearance checks illustrated below.



Boxes can be moved inward or outward as needed to gain clearance as needed



3/8" grade 8 fasteners are supplied for each box. Fastening the boxes to the bed should look like the following image. Care must be taken to ensure hardware locations have clearance under the bed.



Accessories:

CURT 56070 7-Foot Vehicle-Side Truck Bed 7-Pin Trailer Wiring Harness Extension

https://www.amazon.com/gp/product/B0031GHBSE/ref=ppx_yo_dt_b_search_asin_title?ie=UTF8&psc=1

Rubber-Cal Tuff-N-Lastic Rubber Flooring Runners (Size: 1/8-Inch x 4 x 9-Feet | Color: Black)

https://www.amazon.com/gp/product/B005SUIZQI/ref=ppx_yo_dt_b_asin_title_o00_s00?ie=UTF8&psc=1



Rivet Nut Installation Kit and Guide

ITEM	QTY
Rivet Nut Installation Tool	1
1/4" Size Drill Bit (Smaller Bit), Pilot Hole	1
17/32" Drill Bit (Bigger Bit)	1



1. Using the 1/4" Drill Bit, drill a pilot hole through both the Box Floor and Truck Bed Deck
2. Then using the 17/32" bit, drill through the Box Floor and Truck Deck using the pilot hole drilled in step 1. This will provide the proper hole size for the Rivet Nut to be installed into the Truck Deck and a generous clearance hole for the 3/8" hardware in the Boxes.

Use extra caution drilling through sheet metal, the large drill bits can catch. Use slow speed and be sure to have a very secure hold on the drill. All safety precautions should be taken including the use of safety glasses



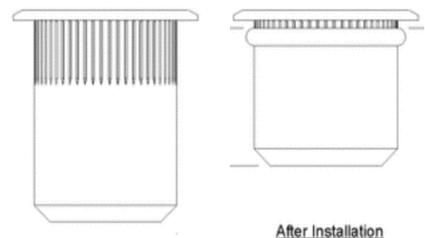
Rivet Nut Installation Kit and Guide

Page 2

3. Insert the Rivet Nut into the hole drilled into the Truck Deck in step 2. Deburr hole as need to ensure that the Rivet Nut is sitting flat against the Truck Deck
4. Using a 9/16 combination wrench and 9/16 socket, assemble the Rivet Nut Installation Tool as shown.

Use the Boxed end of the combination wrench for a more secure hold. While holding the combination wrench tighten the supplied bolt to crush the Rivet Nut to secure it to the Truck Deck. A long-handled socket wrench will likely be needed for maximum leverage.

Do Not use Impact Gun, will cause damage to the Rivet Nut Installation Tool.



Before Installation

After Installation